Atty Docket No.:31583-212399 Applicant: Konrad WISSENBACH

Appl. No.: 10/519146

## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings of claims in the application.

## LISTING OF CLAIMS:

1. (Currently Amended) A method for smoothing and polishing a to-be-smoothed surface[[s]] by treating them the surface with energetic radiation (3), in particular laser radiation, in which, comprising:

a first treatment step comprising remelting the to-be-smoothed to-be-smoothed surface (1) is remelted in a first treatment step using said- energetic radiation (3) and while employing first treatment parameters at least once down to a first remelting depth-(10), which is greater than a structural depth of the to-be-smoothed structures of said to-be-smoothed surface and is  $\leq$  100  $\mu$ m, wherein in said first treatment step, wherein the using of energetic radiation includes using continuous energetic radiation or pulsed energetic radiation, with a pulse duration of  $\geq$  100  $\mu$ s is employed and such that said surface (1)-is remelted down to a first remelting depth (10) of about 5 to 100  $\mu$ m.

2. (Currently Amended) A method according to claim 1, wherein in further comprising:

a second treatment step <u>comprising leveling micro-roughness remaining</u> on said surface after said first treatment step by remelting the micro-roughness using Atty Docket No.:31583-212399 Applicant: Konrad WISSENBACH
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said energetic radiation [[(3)]] and while employing second treatment parameters, micro-roughness remaining on said surface [[(1)]] after said first treatment step is leveled by remelting down to a second remelting depth [[(14)]], and by evaporating roughness peaks, which wherein second remelting depth is less than said first remelting depth (10), and by evaporating roughness peaks (15).

- (Previously Presented) A method according to claim 1, wherein including
   selecting said first treatment parameters are selected in such a manner so that no ablation of material occurs.
- (Currently Amended) A method according to claim 2, wherein the <u>using step</u>
   includes using pulsed laser radiation with a pulse duration of ≤ 1 μs is employed in said second treatment step.
- 5. (Currently Amended) A method according to claim 1, wherein the remelting step includes remelting said surface (1) is remelted in said first treatment step down to a first remelting depth [[(10)]] of approximately 10 to 80 μm.
- 6. (Currently Amended) A method according to claim 2, wherein the remelting of said surface (1) is remelted in said second treatment step includes remelting said surface down to a second remelting depth [[(14)]] of maximally 5 μm.

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7. (Currently Amended) A method according to claim 1, wherein the remelting step includes remelting said surface [[(1)]] is remelted in said first treatment step multiple times in succession.

- 8. (Original) A method according to claim 7, wherein with each new remelting step, selecting said first remelting depth is selected less deep than in the previous remelting step.
- 9. (Currently Amended) A method according to claim 7, wherein the remelting step includes leading said energetic radiation (3) is led in parallel paths [[(6)]] over said surface [[(1)]] with successive remelting steps of a section [[(4)]] of said surface [[(1)]] being carried out with paths [[(6)]] turned at an angle.
- 10. (Currentl y Amended) A method according to claim 1, wherein treatment in said first treatment step occurs successively in a multiplicity of adjacent sections [[(4)]] of said surface [[(1)]], with the treatment parameters being changed continuously or in steps towards the a border of said sections [[(4)]] in such a manner that said first remelting depth [[(10)]] decreases to said border of said sections [[(4)]].
- 11. (Currentl y Amended) A method according to claim 1, wherein in order to retain edges [[(13)]] on said surface [[(1)]], said first treatment parameters of said first treatment step are changed continuously or in steps in such a manner that said first remelting depth [[(10)]] decreases toward said edges [[(13)]].

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12. (Currently Amended) A method according to claim 1, wherein the remelting step includes leading said laser energetic radiation (3) is led on one or a multiplicity of meandering paths [[(6)]] over said surface [[(1)]].

- 13. (Currentl y Amended) A method according to claim 2, wherein including impinging said surface (1) is impinged with protective gas during said first and said second treatment steps.
- 14. (Currentl y Amended) A method according to claim 1, wherein treatment occurs with a beam cross section in form of a line or with a rectangular beam cross section of said energetic radiation [[(3)]].
- 15. (Currentl y Amended) A method according to claim 1, <u>further comprising</u>

  <u>preheating wherein</u> said to-be-smoothed surface [[(1)]] is <u>preheated</u> before remelting.
- 16. (Currently Amended) A method according to claim 1, wherein including selecting said first treatment parameters are selected in such a manner so that structures of significance of said to-be-smoothed surface [[(1)]] are retained during remelting.